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**Fasson® Bright Gold Laminated Foil/S246/50#SCK****Spec# 06368****Facestock:**

Fasson® Bright Gold Laminated Foil is an aluminum foil laminated to a white kraft base sheet, with an acrylic topcoating for printability. Good printing with solvent/water-based Flexo. Not recommended for imprinting.

Basis Weight:	70# per ream $\pm$ 10% (500 sheets 25" x 38")
Caliper:	0.0037 inches $\pm$ 10%
Tensile:	MD 27# per inch width CD 15# per inch width
Tear:	MD 45 grams per sheet CD 50 grams per sheet
Stiffness:	MD 250 mg CD 160 mg

**Adhesive:**

Fasson® S246 is a general purpose permanent rubber based adhesive featuring high initial tack and ultimate adhesion. Fasson® S246 is suitable for applications where FDA Compliance with: Title 21, Section 175.105 of the Code of Federal Regulations (21 CFR 175.105). Compliance to this regulation permits the use of this adhesive in applications for which the adhesive either (1) is separated from the food by a functional barrier, which will prevent the migration of any of the adhesive components to the food, or (2) has incidental contact with food limited to the trace amount at the seams or the edges of the label.

Type:	Hot melt rubber
Minimum Application Temperature:	+40° F
Service Temperature Range:	-65° F to +160° F

**Typical Performance Data:** 60# C1S paper at room temperature on standard lab panels

**Stainless Steel**

Loop Tack:	6.2 lbs
Peel Adhesion:	3.0 lbs-tear

**HDPE**

Loop Tack:	4.3 lbs
Peel Adhesion:	2.2 lbs-tear

**Polypropylene**

Loop Tack:	4.5 lbs
Peel Adhesion:	3.0 lbs-tear

**Glass**

Loop Tack:	6.0 lbs
Peel Adhesion:	2.6 lbs-tear

**Liner:**

50#SCK is a bleached supercalendered kraft stock featuring high internal strength, toughness, and tear resistance. Ideally suited for marginal punching, perforating, and fanfolding.

Basis Weight:	55# per ream $\pm$ 10% (500 sheets 25" x 36")
Caliper:	0.0032 inches $\pm$ 10%
Tensile:	MD 39# per inch width CD 20# per inch width
Tear:	MD 48 grams per sheet CD 58 grams per sheet

**Total Construction Caliper** (approximate): 0.0077 inches  $\pm$  10%

**Shelf Life**

Unless specified otherwise in this document, one year when stored at 72°F at 50% RH

### Statement of Practical Use

All materials, sales and contracts for sale of Avery Dennison products are sold with the express requirement and understanding that the customer is solely and exclusively responsible for testing and for ensuring the products are fit for the customer's purposes or an end-user's purposes. All express or implied warranties of merchantability and fitness for particular use are disclaimed.

### Warranty

All sales and contracts for sale are expressly conditioned on the buyer's assent to Avery Dennison's terms and conditions found on its website at [www.na.fasson.com](http://www.na.fasson.com). Avery Dennison hereby objects to any term, different from or additional to Avery Dennison's terms, contained in any buyer communication in any form, unless agreed to in a writing signed by an officer of Avery Dennison.

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[www.na.fasson.com](http://www.na.fasson.com)



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