

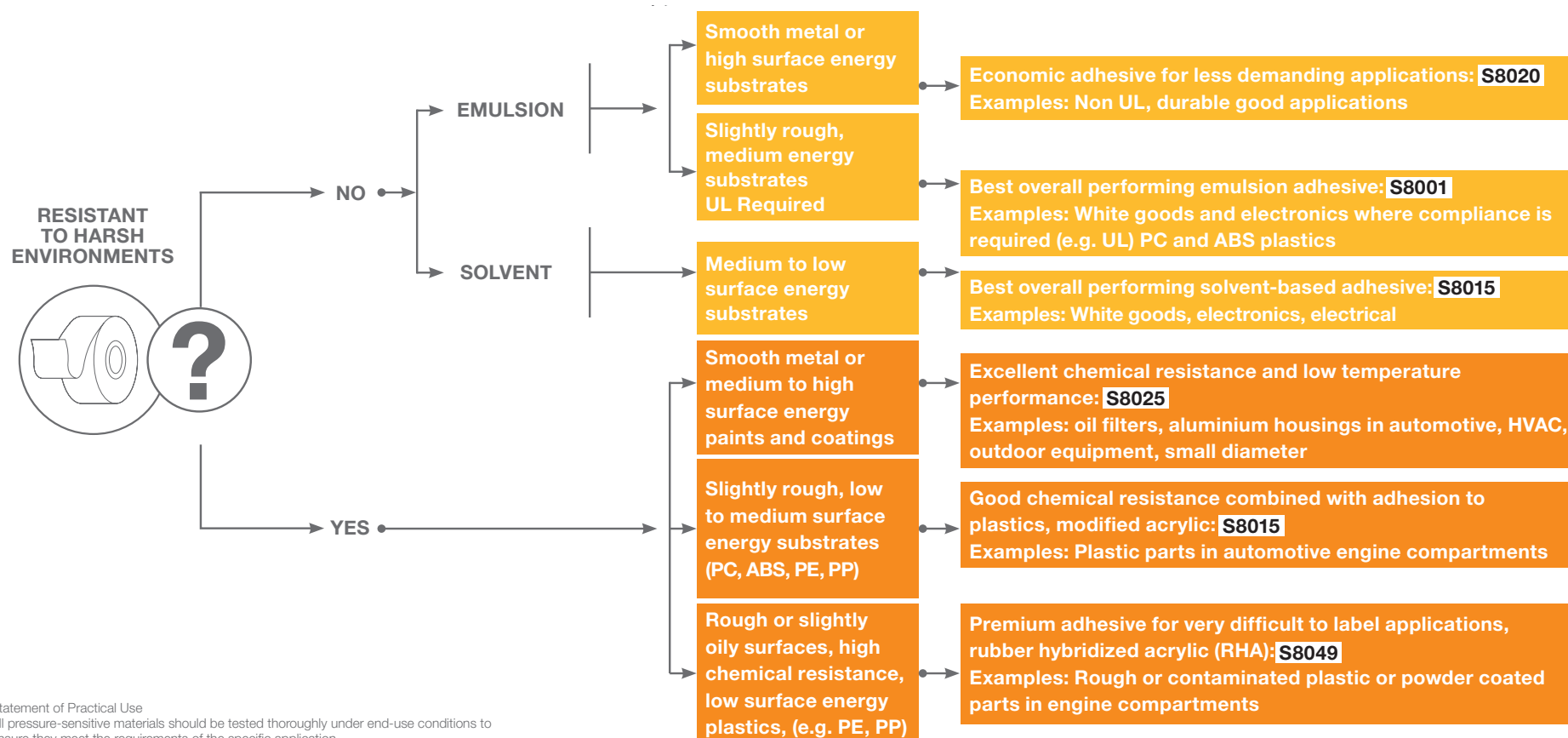
Durable Goods: Adhesive Selection Guide

Four core adhesives provide simple selection and optimal performance

	S8001	S8025	S8015	S8049
Chemistry	Emulsion Acrylic	Solvent Acrylic	Solvent Acrylic	Solvent RHA
Low surface energy substrates*	√	√	√√	√√√
Rough surfaces	√	√√	√√	√√√
Water resistance	√	√√	√√	√√
Chemical resistance	√	√√	√√	√√√
Outdoor exposure / Low temperature	√	√√	√	√√√
Small diameters	√	√√	√	√√
Shear	√	√	√√	√
Global availability	√	√	√	√
Comprehensive UL® file	√	√√	√	√

* low surface energy substrates: difficult to label surfaces, e.g. PE, PP, some varnish

Good √ Better √√ Best √√√



Statement of Practical Use

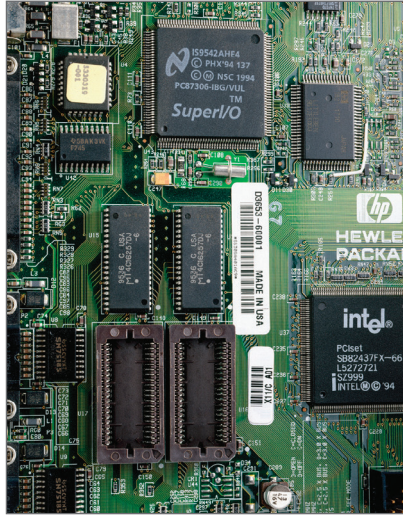
All pressure-sensitive materials should be tested thoroughly under end-use conditions to ensure they meet the requirements of the specific application.

Unique Durable Adhesives

Innovations designed for specific applications



TS8000 for tire labels



S8088 for printed circuit board applications



S6600 for molded plastic surfaces



S4600 for chemical drum and container labels

S8020 (emulsion acrylic)

Overlamination adhesive with excellent performance in outdoor/severe environmental conditions

S4600 (emulsion acrylic)

Aggressive adhesive designed for drum label applications

S6600 (emulsion acrylic)

Molded plastic applications (e.g. car batteries)

S8092 (silicone based)

High adhesion to silicone surfaces

S8088 (solvent acrylic)

Very high temperature applications (e.g. PI films, printed circuit boards)

R143 (solvent acrylic)

"Permanent removable" adhesive with clean removability

TS8000 (hot melt rubber)

Specially designed for tire labeling

C2580 (hot melt rubber)

Excellent low temperature performance on LSE, high initial tack and ultimate bond strength (e.g. Lumberwrap applications)